

INFORMATION REPORT INFORMATION REPORT

CENTRAL INTELLIGENCE AGENCY

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S-E-C-R-E-T

50X1-HUM

COUNTRY USSR

REPORT

SUBJECT AM-9b Turbojet Engine Production Data

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seven pages of descriptive material on the Soviet turbojet engine AM-9b

The data are apparently part of the official Soviet specifications for the original engine and an improved model

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INFORMATION REPORT INFORMATION REPORT

Chapter II

BASIC TECHNICAL DATA FOR THE ENGINE

AM-9L

General Data

- | | |
|---|--|
| 1. Designation | RD-9B* |
| 2. Type of engine | Turbojet with afterburner |
| 3. Compressor | Axial, 9 stages, with an automatic control mechanism for bleeding air from the 9th stage |
| 4. Combustion chambers | Straight-through, individual, arranged within the engine casing |
| a) Quantity | 10 |
| b) Arrangement | Circumferential |
| c) How numbered | From the left-hand upper chamber, counter-clockwise looking forward |
| 5. Turbine | Axial, two stage |
| 6. Jet nozzle | Adjustable in three positions |
| Diameter of exit section of jet nozzle: | |
| a) with afterburner operating, when starting and at an idling speed | 495 ⁺ to flaps not less than 4 mm
- 3 mm |
| b) At maximum power | 442 ⁺ 7 mm |
| c) at all other powers | 465 ⁻ 7 mm |
| 7. Direction of rotation | Counterclockwise looking forward |
| 8. Over-all dimensions of the engine | |
| a) Length including afterburner | 5555 mm |
| b) Diameter at combustion chambers | 665 mm |
| c) Diameter of afterburner | 636 mm |
| d) Maximum height of engine including appended units | 938 mm |
| 9. Dry weight | 695 kg ± 2% |
| 10. Guaranteed life up to first overhaul | 100 hours |

Basic Operating Conditions [REDACTED]

- | | |
|--|---------------------|
| 11. With afterburner operating [REDACTED] | |
| a) Rotor rpm | 11,150 ± 50 |
| b) Temperature of the gas exhausting from the turbine**: | |
| on the ground: | |
| 1) for an ambient air temperature less than 15°C | not more than 650°C |

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- 2) for an ambient air temperature of 15°C or above in flight:
- 1) the max. temperature of turbine exhaust gases is set between limits of $620 - 680^{\circ}\text{C}$
- c) Length of time for continuous operation:
- 1) Up to 5000 m not more than 6 min.
 - 2) 6000 m and above not more than 10 min.
 - 3) during climb not more than 5 min.
12. Maximum power *Максимальная мощность*
- a) Rotor rpm $11,150 \pm 90$
 - b) Temperature of the gas exhausting from the turbine:
 - 1) on the ground not more than 650°C
 - 2) in flight not more than 680°C
 - c) Length of time of continuous operation
 - 1) up to 5000 m not more than 6 min.
 - 2) 6000 m and above not more than 10 min.
13. Nominal power *Номинальная мощность*
- a) Rotor rpm $11,150 \pm 90$
 - b) Temperature of the gas exhausting from the turbine not more than 650°C
 - c) Length of time of continuous operation unlimited
14. 0.8 nominal power
- a) Rotor rpm $10,400 \pm 90$
 - b) Length of time of continuous operation unlimited
15. Idling Speed
- a) Rotor rpm $4100 \pm 200 (?)$
 - b) Temperature of the gas from turbine not more than 650°C
 - c) Length of time of continuous operation not more than 10 min
16. Acceleration
- a) Times for accelerating:
 - 1) from idle to nominal power 9 - 12 sec
 - 2) from idle to maximum power 9 - 13 sec
 - 3) from idle to afterburner operation not more than 15 (?) sec
 - 4) from MAR* to nominal power 9 - 12 sec
 - b) Permissible temperature of turbine exhaust when testing acceleration not more than $750 (?)^{\circ}\text{C}$
 - c) Permissible short duration (3 - 5 sec) overspeed when testing acceleration not more than 11,600 rpm
 - d) Permissible short duration (3-5 sec) overspeed when cutting in and cutting out afterburner not more than 11,600 rpm
 - e) Time from maximum power to afterburner operating not more than 6 (?) sec.

Remarks: Time for moving the engine control lever when testing acceleration at overspeed should be 1.5 - 2 sec.

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Fuel System

17. Type of fuel
 a) basic fuel for engine operation at all powers Fuel T-1 (GOST 4138-49) or T5-1 (GOST 2149-54) (?)
 b) Starting fuel for engine starting pure aviation "Benzine" (GOST 1082-54) (?)
18. Fuel pump
 a) Designation T5H-9
 b) Type Centrifugal, with constant pressure (?) valve
19. Fuel pump-regulator unit for the basic fuel
 a) Designation NR-10A
 b) Type Plunger, with an automatic device for metering fuel at all powers 3200 \pm 100 rpm
 c) The beginning of automatic regulation of rpm of the engine
20. Fuel pump-regulator unit for afterburner fuel
 a) Designation NR-11A
 b) Type Plunger, with an automatic device for metering fuel as a function of flight conditions when operating with afterburner
21. Fuel pressure before fuel pumps NR-10A and NR-11A 1.6 - 2.6 kg/cm²
 a) for brief intervals up to 2.8 kg/cm²
22. Main spray nozzle
 a) Type Centrifugal, 2-channel
 b) Quantity 10
23. Afterburner spray nozzle
 a) Type Centrifugal
 b) Quantity 17
24. Fuel pressure before main spray nozzles not more than 80 kg/cm²
25. Fuel pressure before afterburner spray nozzles not more than 90 kg/cm²
- Lubricating Oil System
26. Type of system Closed, individual, pressurized
27. Type of lube oil NR-5 (GOST 5457-53) or transformer oil (GOST 982-53)
28. Lube oil consumption not more than 0.5 kg/hr
29. Lube oil pressure
 a) at idle not less than 1 kg/cm²
 b) at max. rpm 4-4.5 kg/cm²
- Remarks: The above data is taken from test stand trials. Under flight conditions it is necessary to be guided by the readings of the lube oil pressure indicator 25DU5-1.3-3 (See item 32).
30. Temperature of lube oil when entering the engine, at all powers
 a) Min. permissible -40 °C
 b) Max. permissible 85 °C
31. Lube oil pumps
 a) Pressure
 1) Type gear, single stage
 2) Quantity 1
 3) Output at nominal power with a back pressure of 3-4 kg/cm² and a lube oil temp. of 60-65°C 25 liters/min
 b) Scavenge pump
 1) Type gear, three sections
 2) Quantity 1
 3) Output at nominal power with a back pressure of 1.0 kg/cm² and a temp. of 70-75°C.

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- a) Section which pumps the lube oil out of the forward part of the engine casing. 60 (?) liters/min
- b) Section, pumping from the center bearing 22 liters/min
- c) Section, pumping from the rear bearing 22 liters/min
32. Two-stage lube oil pressure indicator
- a) Designation 28DU5-1.3-3
- b) Type membrane
- c) Purpose To close the signal light circuit when lube oil pressure drops below 1.3 atm. (error permissible: 0.3 atm.) when the air bleeding band is open; and below 3 atm. (error permissible -0.2 atm) when the air bleeding band is closed. "agregat" 317A
33. Designation of the fuel-lube oil unit, consisting of lube oil tank, fuel-lube oil radiator and low pressure fuel filter
- a) Quantity of lube oil in lube oil tank
- 1) Maximum 7.5 + 0.5 liters
- 2) Minimum for engine operation 5 liters
- Starting System
34. System Electric, automatic
35. Starting fuel pump (installed in the aircraft)
- a) Designation PWH-10-9M
- b) Type gear, with electric motor drive type MJ-102A
- c) Quantity 1 for two engines
- d) Starting fuel pressure when starting 1.0 - 1.75 kg/cm²
- e) Output at ground conditions, back pressure 2 kg/cm², voltage at terminals of electric motor 24V. and current 5A.
36. Starting spray nozzle 40 liters/hr
- a) Type Centrifugal
- b) Quantity 4
37. Generator-starter
- a) Designation GSR-ST-6000A
- b) Purpose Used as engine starter; Used as DC generator when engine is operating
- c) Horsepower, as a starter 3.5 hp at 24 volts and 200 amperes
- d) Power, as a generator 6000 watts at 30 volts
- e) Length of time operating as starter 44.5 ± 0.5 sec. (31.5 ± 0.5 sec in 24-48 volt system)
- f) Permissible number of starting attempts, sequentially 5, after which cool off for 30 min.
38. Starting panel (installed in the aircraft) PKS-6000K (for 24-48 volts, PKS-6000T)
39. Automatic timing device for starting (installed in the aircraft) AVF-LVB (for 24-48 volts, use AV5A)

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40. Number of starts without changing:
- a) With 24-48 volt system using storage batteries 12EAM-12 not less than 3
 - b) With 24 volt system using one battery 12EAM-26 not less than 3
41. Consumption of starting fuel per start not more than 0.5 kg.
42. Permissible exhaust gas temperature when starting not more than 850°C
43. Time to reach idling speed when starting not more than 60 sec. (60 sec with 24-48 volt system)

Ignition System, Electrical Equipment and Control

44. Type of igniter in the engine and afterburner spark, intermittent
45. Spark plug
- a) for the engine
 - 1) type KP-21BIM
 - 2) quantity 1
 - b) for the afterburner
 - 1) type KPM-1A
 - 2) quantity 1
46. Starting flame holder shielded
- a) Type SP-50
 - b) quantity 4
47. Afterburner flame holder
- a) Type SP-02
 - b) Quantity 1
48. Regulator for generator (installed in the aircraft)
- a) Carbon regulator R-25A
 - b) Differential-minimum relay RSM-400
 - c) Stabilizing transformer T-16 (T-11?)
 - d) Ballast resistance RS-6000
49. Box for the "automatic" of the afterburner (installed in the aircraft) KAP-2 (for 24-48 volt system, KAP-2A)
50. Mechanism for controlling the air bleeding band of the compressor
- a) Type Hydraulic, piston, with a centrifugal valve and a solenoid valve.
 - b) Fuel pressure in the control system for air bleeding not more than 85 kg/cm²
 - c) Centrifugal valve Controls the band according to the rpm of the engine
 - d) Engine rpm at which the band opens 9700 (-100) rpm
51. Mechanism for controlling the jet nozzle flaps
- a) Type hydraulic, piston
 - b) Number of driving cylinders 4
 - c) hydraulic fluid, designation AMD-10 (OSHT 6794-53)
 - d) Pressure in hydraulic system 80-140 kg/cm²
 - e) Temperature of hydraulic fluid -40°C to +60°C

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52. Switches for the mechanism
for controlling the jet nozzle
flaps (installed in the aircraft)

- a) Designation
- b) Type
- c) Quantity

QA-21 (21A-21)

slide valve, with electromagnetic control
2 (on one engine)

53. Control panel

- a) Designation
- b) Purpose

FU-3 (?)

- 1) Cutting-in and cutting-out the afterburning and full power regimes;
- 2) Drive for the nozzle flaps in the afterburning and nominal positions at 4500-6500 rpm, according to movement of the engine control lever to "STOP" or to "NOMINAL"
- 3) Changing the phase of the lube oil pressure indicator 28DU5-1.3-3
- 4) Permitting the turning over of the engine when cold, while the control lever is at "STOP"
- 5) Switching over the electrical system when laying up or re-activating the engine

54. Safety and Interlock Equipment

- a) Low fuel pressure indicator for afterburner fuel manifold

- 1) Purpose

SD-3 (?)

To provide automatic cutting-out of the afterburning and maximum power regimes when fuel pressure falls below 0.3 kg/cm²

- b) Low fuel pressure indicator for afterburner fuel manifold

- 1) Purpose

DDU-2, membrane type

- 1) To render impossible the opening of the jet nozzle flaps when cutting in the afterburner if the excess of pressure in the afterburner fuel manifold over the total pressure of the gases in the afterburner chamber is less than 0.2 kg/cm²
- 2) To render impossible the closing of the jet nozzle flaps when cutting out the afterburner if the excess of pressure in the afterburner fuel manifold over the total pressure of the gases in the afterburner chamber is greater than 0.2 kg/cm²

- c) Hydraulic cut-out of fuel pump NR-11A (installed in the aircraft)

- 1) Purpose

Type . . . 34. . . (illegible)

To provide automatic cutting-out of the afterburner in case of loss of pressure in hydraulic system for operating jet nozzle flaps.

- d) Terminal switch for the hydraulic pressure release [Gidromeditel'] on pump NR-10A

- 1) Purpose

To render impossible the cutting-in of maximum power and afterburning regimes if engine rpm is less than 10,400 \pm 200 when engine control lever is moved smoothly to these positions.

- e) Terminal cut-out "L" for the compressor air bleeding band

- 1) Purpose

- 1) To render impossible the opening of the jet nozzle flaps into afterburning position at altitudes where the idling rpm is greater than the rpm at which air bleeding occurs, when throttling down the engine.

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- 2) To render impossible the cutting-in of afterturning and maximum regimes at rpm's less than the rpm at which air bleeding occurs, when testing acceleration.

Aircraft Equipment /Samolotnyye Agregaty/

55. Hydraulic pump (installed in the space for equipment /Korobka Agregatov/ by the aircraft factory).

1) Designation

623 (gear type) or 435 BM (variable stroke plunger type)

2) Quantity

1

Instruments for Control

56. Tachometer (installed by the aircraft factory)

a) Type

2TB - 15 with indicator DT-3

b) Quantity

1 set (for one engine)

57. Thermometer for measuring gas temperature at turbine exit (installed by the aircraft factory).

a) Type

TVG-11

b) Quantity of thermocouples

4, arranged in series

SECTION I

DIFFERENCES IN BASIC TECHNICAL DATA

The basic technical data for engine RD-9B of the sixth series correspond to those of the earlier produced RD-9B with the following changes, by sections:

General Data

- | | |
|--|---|
| 1. Designation | RD-9B of the sixth series |
| 2. Jet nozzle, type | Adjustable in 3 positions |
| a) diameter of the exit section of the flaps when operating the afterburner, when starting and idling, up to 4500-6500 rpm | 498^{+} to flaps not less than 4 mm
- 3 mm |
| b) At maximum power | 438 - 452 mm |
| c) At nominal and transitional powers | 461 - 475 mm |
| 3. Engine attachment to the aircraft | To suit the customer |
| 4. Engine Equipment: | |

Engine is equipped with individual automatic starting which insures starting by pressing a single button; fuel pump-regulator combination NR-10AKB, which controls the engine and keeps the rpm constant at all altitudes and flying speeds, accelerates the engine by the control lever within 1.5 - 2.0 sec., and meters engine fuel during starting; fuel pump-regulator combination NR-11VA, which provides for automatic, step-by-step supply of fuel to the afterburner in an amount proportional to the ratio of the air pressure at the compressor exit to the gas pressure at the turbine exit ($P_2 - P_4 = \text{const}$). $P_2 \cdot P_4 = \text{const}$.

Also, an anti-icing apparatus for the intake duct, providing normal operation of the engine under all atmospheric conditions;

Also the afterburner and jet nozzle are fitted with an automatic system for supplying fuel and for opening the flaps of the nozzle.

5. The rpm of the upper limit of {pumping} on the aircraft is 9,250.

Basic Operating Conditions

- | | |
|---|------------------------|
| 6. With afterburner operating | |
| a) rpm | 11,150 \pm 50 |
| b) Temperature of turbine exhaust gases | not more than 680°C |
| c) Engine rpm at which the maximum power regime and afterburning regime are cut out | 10,400 \pm 200 |
| d) Length of time for continuous operation: | |
| 1) In flight | not more than 15 min. |
| 2) On the ground | not more than 10 min |
| e) Length of time of operation beyond permissible life before overhaul | not more than 10 hours |
| 7. Maximum power | |
| a) rpm | 11,150 \pm 50 |
| b) Temperature of turbine exhaust gases | |
| 1) On the ground | not more than 650°C |
| 2) In flight | not more than 680°C |
| c) Length of time for continuous operation | |

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- | | |
|--|-----------------------|
| 1) Up to 6000 m | not more than 6 min. |
| 2) 6000 m and above | not more than 10 min. |
| d) Length of time of operation beyond permissible life before overhaul | not more than 5 hours |
| 8. Nominal power | |
| a) rpm | 11,150 \pm 50 |
| b) Temperature of turbine exhaust gases | not more than 650°C |
| c) Length of time for continuous operation | unlimited |
| 9. 0.8 Nominal power | |
| a) rpm | 10,400 \pm 50 |
| b) Length of time for continuous operation | unlimited |
| 10. Idling speed | |
| a) rpm | 4100 \pm 200 |
| b) Temperature of turbine exhaust gases | not more than 650°C |
| c) Length of time for continuous operation | not more than 10 min. |

Remarks: At idling speed, and at other speeds with compressor air bleeding held in open position, continuous operation of the engine on the ground (on adjoining [Bostybovannyi] aircraft) for up to 5 min. is permissible. If it is necessary to operate the engine for a longer period under the foregoing conditions, it is mandatory to increase the rpm to 9000 - 10,000 (or shut off the engine), and after holding it thus for one minute, continue operation at the desired condition.

11. Acceleration
- a) Times for accelerating:
 - 1) from idle or NAR to nominal power 11 - 14 sec.
 - 2) from idle or NAR to max. power 11 - 15 sec.
 - 3) from idle or NAR to afterburner operation not more than 18 sec.
 - b) Permissible temperature of turbine exhaust gases when accelerating not more than 750°C
 - c) Permissible short duration (3-5 sec) overspeed when accelerating and when cutting-in the afterburner not more than 11,500
 - d) Permissible short duration (3-5 sec) overspeed when cutting-out afterburner not more than 11,600
 - e) Time from maximum power to afterburner operating (a function of rate of increase of fuel pressure) 5 - 8.5 sec.

Remarks: The time for moving the engine control lever when testing the acceleration, during overspeed, and also when using throttled maximum regime and afterburning regime, up to 15,000 m, must be not less than 1.5 - 2 sec. When using throttled maximum and afterburning regimes, at an altitude of 15,000 m and above, this time must be not less than 5 sec.

Exp. System

12. Fuel pump-regulator unit for the basic fuel
- a) Type HE-10AKS, plunger with automatic device for metering fuel at all powers
 - b) Direction of rotation Right-handed (viewed from drive side)
 - c) gear ratio 3.125
 - d) Beginning of automatic regulation of rpm's 9500-260 rpm

13. Fuel pump-regulator unit
for the afterburner fuel

a) type

NR-11VA, plunger with an automatic device
for metering fuel and its step-by-step
supply to the afterburner combustor
after cutting in the afterburner
Right-handed (viewed from drive side)
3.125

b) direction of rotation
c) gear ratio

Lubricating Oil System

14. Lube oil pump

a) pressurizer

1) Type

gear, single-sectioned, with quick-removal
filter cover, with constant flow through
the lube oil filter regulated by a tube
with a 0.8 mm dia. jet

2) Quantity

1

3) Direction of rotation

left-handed

4) gear ratio

4.00

5) Flow at nominal

power with a back pressure
of 4 0.2 kg/cm² and a
temperature of 60-75°C

23 liters/min

b) Lube oil pump at engine
exits

1) type

gear, three sections

2) quantity

1

3) direction of rotation

left handed

4) gear ratio

2.550

5) Flow at nominal power
at a back pressure of 0.5
kg/cm² and temperature of
60 - 75°C:

a) Section which pumps
the lube oil out of the
forward part of the engine
casing [корпус]

50 liters/min (?)

b) Section, pumping
from the center bearing

25 liters/min

c) Section, pumping
from the rear bearing

25 liters/min

15. Two-stage lube oil pres-
sure indicator

a) Type

28DU5-1.3-2.8

b) Purpose

To close the signal light circuit when lube
oil pressure drops below 1.3 atm (error per-
missible: 0.3 atm.) when the air bleeding
band is open; and below 2.8 atm. (error
permissible: 0.2 atm.) when the air bleeding
band is closed.

16. Designation of the fuel-
lube oil unit, consisting of
lube oil tank, fuel-lube oil
radiator and low pressure
fuel filter

"agregat" 317A

a) The radiator insures
engine operation within
the allowable lube oil
temperature limits (not
more than 85°C at inlet
to engine) with a fuel
temperature of not more
than 40°C at inlet to
radiator

b) Quantity of lube oil
in tank:

1) Maximum

10.5 - 11 liters

2) Minimum for engine
operation

7 liters

Attachment

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Ignition System, Electrical Equipment and Control

17. Afterburner flame holder
a) Type SD-108A with transitional device [For the daily]
P-11
1
- b) Quantity 1
18. Regulator for the generator
a) Carbon regulator R-27
b) Differential-minimum relay DMB-400AM
c) Stabilizing transformer T-10 (? T-11 ?)
d) Ballast resistance RS-6000
19. Box for the "automatic" of the afterburner (installed in the aircraft) KAF-5
20. Control Panel
a) Designation PU-9B
b) Purpose
1) Cutting-in and cutting-out the afterburning and full power regimes;
2) Drive for the nozzle flaps in the afterburning nominal positions at 4900 - 6900 rpm, according to the movement of the engine control lever to "STOI" or "NOMINAL".
3) Changing the phase of the lube oil pressure indicator 2SDU5-1.3-2.8
4) Permitting the turning over of the engine when cold, while the control lever is at "STOI"
5) Reducing the engine rpm in maximum and afterburning regimes
21. Safety and Interlock Equipment
a) Low fuel pressure indicator for afterburner fuel manifold, DSD-2:
1) Purpose
1) Renders impossible the opening the nozzle flaps when there is no fuel pressure in the afterburner fuel manifold
2) Renders impossible the closing of the nozzle flaps if pressure exists in the afterburner fuel manifold.
- b) Hydraulic switch UI-3A.1:
1) Purpose
1) Provides automatic cut-out of afterburner in case of loss of pressure in hydraulic control cylinders of the jet nozzle
- c) Low fuel pressure indicator for fuel transfer system of the aircraft, type SD-3
1) Purpose
Provides automatic cut-out of afterburning and maximum power when pressure in fuel transfer system falls below 0.2 kg/cm²
- d) Terminal cut-out for the hydraulic release of pump MB-10AMB:
1) Purpose
Renders impossible the cutting-in of afterburning and maximum power at rpm less than 10,900 100 when engine control lever is moved smoothly to "NOMINAL"
- e) Terminal cut-out "L" for the compressor air bleeding band (located in control panel PU-9B)
1) Purpose
1) Renders impossible the opening of the jet nozzle flaps into afterburning position at altitudes where the idling rpm is greater than the rpm at which air bleeding occurs, when throttling down the engine.
2) Renders impossible the cutting-in of afterburning and maximum power regimes at rpm's below the rpm at which air bleeding occurs, when testing acceleration

Aircraft Equipment / Sample-type Agreement

In the engine space the following units of aircraft equipment are installed:

22. Hydraulic pump
- | | |
|--------------------------|--------------|
| a) Type | 435 BN |
| b) Quantity | 1 |
| c) Direction of rotation | right handed |
| d) Gear ratio | 4.5 |
23. Flanges for connecting air bleed off to cabin supercharger, flanges to fuel piping and flanges to anti-icing system are to be fitted
- Quantity of air to be determined in agreement with aircraft plant

Remarks:

a) The direction of rotation given above for various units is the direction when looking toward the flange of the unit from the shaft side.

b) The gear ratio of the units is given by the formula

$$\text{gear ratio} = \frac{\text{rpm of the engine}}{\text{rpm of the unit}}$$